



NA STEERING COLUMN GAUGE BRACKET 21-16700



Thanks for purchasing our NA steering column gauge bracket. If you have any questions during installation or suggestions for improvement to the product or the instructions - please don't hesitate to call or email.

WARNING: Not everyone can perform every installation. It is critical that you be honest with yourself in regards to your ability. We're more than happy to help, but there are only so many things we can do from the other end of a phone / computer. If in doubt, discuss the install with us before you dive in. Improper installation could cause injury and / or death!

Required tools:

- Phillips screw driver
- 10mm socket w/ extension
- 21mm socket
- Paint marker or Sharpie

Torque specs:

- Steering wheel nut: 36 lb-ft
- Air bag nuts: 52 lb-in (not lb-ft!)

1. Begin by disconnecting the battery. Leave the battery disconnected for at least 5 minutes to ensure any stored electrical energy dissipates. **Warning: Improper handling of the airbag can cause it to deploy, which may cause serious injury.**
2. Remove the airbag by locating the four access holes on the backside of the steering wheel. Remove the M6 nuts using a 10mm socket, turning the wheel as necessary to gain access to each nut.
3. With the airbag unbolted from the steering wheel, pull it out enough to access the airbag's electrical connector. Unplug the airbag and slip off the hoop of the rope tether from the hook on the steering wheel. Set the airbag safely aside.
4. Remove the 21mm nut that holds the steering wheel to the column. With the nut out of the way but before removing the wheel, use a paint marker to mark the wheel's position relative to the splines of the column. Now remove the wheel by rocking it back and forth while also pulling away from the dash.
5. Under the lower steering column shroud, remove the three Phillips screws shown (1). The fourth Phillips screw (2) is different than the others. Remove it and keep it separate from the others.
6. Remove the upper and lower steering column shrouds by gently pulling them away from each other to break loose the retaining tabs. Set them aside for now.
7. Remove the two clock spring screws (3) and loosen the third (4) a couple of turns. You may choose to route your wires/hoses to where the gauge will mount now while everything is exposed. Slip the gauge panel behind the clockspring as shown. With the screw holes of the panel and the clockspring lined up, reinstall the screws (3) and tighten them all.
8. Reinstall the upper steering column shroud before mounting your gauge and hooking up your gauge.
9. Reassemble everything else in the opposite order of removal. Be sure to orient the steering wheel properly with the marking made in step 4. The snap-in panel on the upper portion of the steering column surround can either be left out or cut to fit and glued into place.

